

IN THE CLAIMS:

Please amend the claims as follows:

Claims 1 to 13. (Cancelled).

Claim 14. (Cancelled).

Claim 15. (Cancelled).

Claim 16. (Cancelled).

Claim 17. (Cancelled).

Claim 18. (Cancelled).

Claim 19. (Cancelled).

Claim 20. (Cancelled).

Claim 21. (Currently Amended).

A process for the production of a four layer composite material (1, 21) with a plastic layer (4, 24) that has release properties with respect to adhesives consisting of

locating materials producing the release properties within the

plastic layer, wherein a first web (2, 22) is provided in  
production of the composite material (1, 21) on one side of which a  
layer of adhesive (3, 23) is located, and said adhesive layer is  
always coextruded together with the plastic layer (4, 24) with the  
release properties, which is in turn bonded to a second web (5,25);  
and

wherein said first web and said second web is selected from  
the group consisting of paper, metal foil, and non-woven fabric;  
and

~~Process according to claim 14, wherein at least providing the~~  
first web and the second web simultaneously in a spaced apart  
position; and extruding the adhesive layer (3, 23) and the layer  
(4, 24) with the release properties are extruded between the two  
webs (2, 22 and 5, 25); and forming the bond with the two webs.

Claims 22 to 26. (Cancelled).

Claim 27. (New).

The process according to claim 21,  
wherein said first web and said second web is paper.

Claim 28. (New).

The process according to claim 21,  
wherein said first web and said second web is metal foil.

Claim 29. (New).

The process according to claim 21,  
wherein said first web and said second web is non-woven  
fabric.

Claim 30. (New).

A process for the production of a four layer composite  
material (1, 21) with a plastic layer (4, 24) that has release  
properties with respect to adhesives consisting of

locating materials producing the release properties within the  
plastic layer, wherein a first web (2, 22) is provided in  
production of the composite material (1, 21) on one side of which a  
layer of adhesive (3, 23) is located, and said adhesive layer is  
always coextruded together with the plastic layer (4, 24) with the  
release properties, which is in turn bonded to a second web (5, 25);  
and

wherein said first web and said second web is selected from  
the group consisting of paper, metal foil, non-woven fabric, and  
plastic; and

providing the first web and the second web simultaneously in a  
spaced apart position; and extruding the adhesive layer (3, 23) and  
the layer (4, 24) with the release properties between the two webs  
(2, 22 and 5, 25); and forming the bond with the two webs.